



Welding unit with inverter technology piloted by microprocessor.



The arc dynamic of the product is unique and revolutionary on the market.



Can be used with all types of electrodes: rutile, stainless steel, cast iron in direct current.

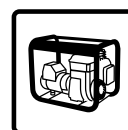
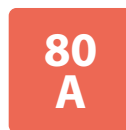


Very handy, thanks to its small weight (2.5 kg), its highly reduced volume and its very low consumption (plug 10A with AM fuse)



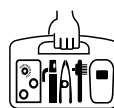
MMA

- ✓ **Immediate start** thanks to its very high no-load voltage.
- ✓ Constant welding **power**.
- ✓ **Very smooth melting** due to the direct current.
- ✓ **Insensate to supply current fluctuations** or to the arc length.
- ✓ **Very good penetration** and perfect arc stability.



Delivered in cardbox with (ref. 029958) :

- Earth cable (1.6m / $\varnothing 10\text{mm}^2$)
- Electrode holder (1.6m / $\varnothing 10\text{mm}^2$)



Delivered in suitcase with (ref. 029941) :









- Earth cable (1.6m / $\varnothing 10\text{mm}^2$)
- Electrode holder (1.6m / $\varnothing 10\text{mm}^2$)
- Hand mask
- Chipping hammer

ASSETS

HOT START : Increased power at start.

ANTI STICKING : Prevents the electrode sticking.

ARC FORCE : Instantaneous increase of the current in difficult welding situation.

	 50/60hz	 10A	I_2 MMA	 1h  MINI 20" 					EN60974-1 (40°C)		U_0	 mm²	 cm/kg	 Protected & compatible POWER GENERATOR (+/- 15%)	
				$\varnothing 1,6$	$\varnothing 2,0$	$\varnothing 2,5$	$\varnothing 3,2$	$\varnothing 4,0$	I_A (60%)	$X\%$ (I_2 max)					
	230V	10A	10 - 80A	62	50	20	-	-	31A	80A 6%	85V	10/25	10x14x23 / 2.5	3 kW 3.7 kVA	