The MULTIPEARL 200-4 XL is a single phase multi-process welder. It is capable of MIG/MAG, Gas & No Gas, MMA and TIG welding. It has an advanced user interface with the option of fully synergic or manual mode.

### 3 in 1
This machine combines 3 welding processes from its advanced inverter technology and features a LCD display.

- **MIG-MAG**
  - 4 roll wire feed mechanism.
  - MULTIPEARL 200-4 XL takes both 10kg & 15kg wire reels.
  - This process can be used in manual or synergic mode.

- **TIG**
  - The device is capable of TIG Lift DC welding.
  - Post Gas and Downslope are adjustable directly on the torch due to the EURO connector.

- **MMA**
  - Capable of welding rutile, steel, stainless and cast iron up to Ø 5mm.
  - Hot Start and Arc Force are adjustable from 0 to 100%.

### MIG-MAG SYNERGY
- Wire speed and voltage are automatically adjusted by the machine by selecting:
  - Wire type and diameter;
  - Thickness of the metal to weld;
  - Gas used;
  - Welding position.
- It is possible to manually adjust the wire speed and arc length if desired.

<table>
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### FEATURES
- LCD screen designed to view and easily adjust welding settings.

### POWER FACTOR CORRECTION
- Power Factor Correction enables a saving of 30% of energy by using the electricity network more efficiently.

### FLEXIBLE VOLTAGE
- Flexible Voltage enables the machine to run on a power supply from 85V to 265V.

- Combining these two technologies makes the device suitable to use with extension leads up to 100m and on both 110V & 240V electrical supplies.

- Tested in the factory against overvoltage up to 400V. Also the device is designed to be able to be used on a generator.