




The range of tin wire coils is designed for electronic and industrial soldering. In accordance with European directives, it offers lead-free solder wires with excellent characteristics. The wire adapts to many soldering methods: soldering iron, hot air, induction, hot plate, and to most supports: copper, tinned copper, brass, nickel-gold, etc.

- ✓ Mouillage rapide
- ✓ Fast anchorage
- ✓ Low residue, clear and non-corrosive
- ✓ Few fumes
- ✓ Low odor
- ✓ No projections

	Tin	Lead-acid	Melting point	Operating temperature of the soldering iron	Standard
 <p>Tin coil 40% Ø2 mm - 50 g Ref. 046610</p> <p>Tin coil 40% Ø2 mm - 100 g Ref. 046627</p> <p>Tin coil 40% Ø2 mm - 250 g Ref. 047136</p>	40%	60%	183°C - 190 °C	300°C - 400°C	ISO EN 9453 alloy no. 114
 <p>Tin coil 50% Ø1,5 mm - 50 g Ref. 046641</p> <p>Tin coil 50% Ø1,5 mm - 100 g Ref. 046658</p> <p>Tin coil 50% Ø1,5 mm - 250 g Ref. 047129</p>	50%	50%	183°C - 216 °C	300°C - 400°C	ISO EN 9453 alloy no. 112
 <p>Tin coil 60% Ø1,0 mm - 50 g Ref. 046665</p> <p>Tin coil 60% Ø1,0 mm - 100 g Ref. 046672</p> <p>Tin coil 60% Ø1,0 mm - 250 g Ref. 047112</p>	60%	40%	183°C - 190 °C	330°C - 380°C	ISO EN 9453 alloy no. 104
	Tin	Cu			
 <p>Tin coil 97% Ø2,0 mm - 50 g Ref. 046689</p> <p>Tin coil 97% Ø2,0 mm - 100 g Ref. 046696</p> <p>Tin coil 97% Ø2,0 mm - 250 g Ref. 047143</p>	97%	3%	227°C - 310 °C	370°C - 470°C	ISO EN 9453 alloy no. 402 RoHS Directive 2011/65/EU
 <p>Tin coil 99,3% Ø1,0 mm - 100 g Ref. 062696</p>	99,3%	0,7%	E - 227°C	370°C - 470°C	RoHS Directive 2011/65/EU