## **TIG 220 AC/DC**

Ref. 011908



Professional, single phase, 220 Amp AC/DC TIG welding machine, suitable for welding most materials including steel, stainless, aluminium and copper. Manufactured in France with a 2 year parts and labour warranty.

#### A professional interface

5,7" TFT display screen and two control knobs make set-up and adjustment of welding parameters easy and intuitive.



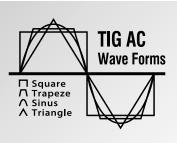




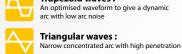
#### Features:

### Welding processes TIG AC/TIG DC/MMA











• TIG AC MIX Mode:

It mixes DC and AC sequences whilst welding in order to increase travel speed on aluminium sheets.

#### Flexible Voltage :

Works on both 110/240V power supplies.

#### • Power Factor Correction (PFC):

Enables trouble free use on long extension cables and is generator friendly.

#### Anti-dust corridor :

Fan cooling system stops metallic dust from being blown onto electronic circuit boards protecting against premature board failure.

#### · Pulse mode :

Adjustable pulse frequency, ideal for working on thin material by reducing heat distortion.

#### Synergic mode :

Time saving feature, just enter material type, thickness and electrodes size and the machine calculates ideal welding parameters.

#### HF and LIFT start options

#### • Tack spot mode :

Fast tack mode with no oxidation





## Connections:

MADE IN FRANCE 60974-1

#### • Connect 5 :



This mode enables control of the TIG 220 AC/DC from a console or a control panel due to 5 pre-saved programs.

50 / 60 Hz

110 V 1~

-AM

 $I_2$ 

# Manual remote control





Ref. 045682

Ref. 045675

TIG		MMA		Freq. AC	<b>⊙</b> ←	∰	\$\\$\	<b>₩</b>		
EN60974-1 (40C )  IA		EN60974-1 (40C )  IA		Hz	Uo	mm <sup>2</sup>	cm/ <b>kg</b>	& com	Protected & compatible power generator (+/-15%)	
140	100	140	75	20 →200	75	35 / 50	25x52x40/20	6 kW 7,5 kVA		
185 (AC) 175 (DC)	45 (AC) 35 (DC)	170	30						7,5 kVA	

TIG 220 AC/DC

Machine only Ref. 011908

#### **COOLING UNIT Option**



Cooling unit WCU-1Kw A Ref. 039773

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