

GOLD MULTI 200-4 XL

MULTIPROCESS SINGLE PHASE INVERTER 20 ▷ 200A

Ref. 031784



The GOLD MULTI 200-4 XL is a single phase Multi-process welder. It is capable of MIG/MAG, Gas & No Gas, MMA and TIG welding. It has an advanced user interface with the option of fully synergic or manual mode.

3 in 1

This machine combines 3 welding processes from it's advanced Inverter technology.

• MIG-MAG

- The GOLD MULTI 200-4 XL is suitable for \varnothing 200 et \varnothing 300 mm wire reel thanks to its 4 rollers motor.
- The MIG-MAG process can be used in manual or Synergic mode.

• TIG

- The device is capable of TIG welding: TIG Lift DC.
- Post Gas and Downslope are adjustable directly on the torch thanks to the EURO connector.

• MMA

- Capable of welding any type of electrodes except Aluminium and Cellulosic up to \varnothing 5mm, this machine is perfect for stick welding.
- Hot Start and Arc Force are adjustable from 0 to 100%.



Delivered with :

- 3m, 150 A MIG torch fitted for steel welding
- 2.50m earth clamp
- 2m electrode holder

MIG-MAG SYNERGY

• Wire speed and voltage are automatically adjusted by the machine by selecting :

- Wire type and diameter ;
- Thickness of the metal to weld ;
- Gas used ;
- Welding position.

• It is possible to manually adjust the wire speed and arc length if desired.

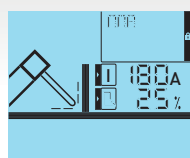
Synergies offered :

Type of metal	Fe	Fe	AlG 5	Stainless steel	Cored wire	CuSi 3	CuSi 8	CuAl	AISI 5	AISI 12
Process	MAG	MAG	MIG	MAG	MAG	MIG	MIG	MIG	MIG	MIG
Gas	Ar+CO ² ⏏	CO ² ⏏	Ar ⏏	Ar+CO ² 2% ⏏	✗	Ar ⏏	Ar ⏏	Ar ⏏	Ar ⏏	Ar ⏏
Ø Available	0.6 - 0.8 - 1.0	0.6 - 0.8 - 1.0	0.8 - 1.0	0.8 - 1.0	0.9 - 1.2	0.8	0.8 - 1.0	0.8	1.0	1.0
Welding position	All	All	All	All	All	Flat	Flat	Flat	All	All

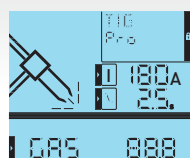
FEATURES

• LCD screen designed to see and easily adjust welding settings.

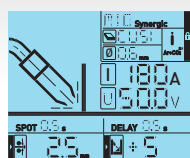
MMA



TIG Lift



MIG-MAG



PFC

• Power Factor Correction enables a saving of 30% of energy by using the electricity network more efficiently.

FV

• Flexible Voltage enables the machine to run on a power supply from 85V to 265V.
• Combining these two technologies makes the device suitable for using an extension lead up to 100m.

PROTECT 400

• Tested in the factory against overvoltage up to 400V. Also the device is designed to be able to be used on a generator.

50/60hz	AM	MMA I2	TIG I2	min▷max	GAS NO GAS	100 200	Electronic Control	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN60974-1 (40°C)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)
110V 1~	32A	130A	10-180A	20▷150A	0.6 - 1.0	0.9	✓	0.6 - 0.8	110A 150A 22%	25x55x44 / 20	7,5 kW 9 kVA
230V 1~	16A	200A	10-200A	20▷200A	0.6 - 1.0	0.9	✓	0.6 - 0.8	120A 200A 20%		