POWERMIG 400 G DV 230/400V - 3Φ

MIG-MAG / 40 ▷ 350A

Ref. 032118

3 Phase «Synergic» welding machine ideal for industrial and maintenance work. For use with separate wire feeder, POWERMIG 400 G DV is recommended for professional work up to ø 1.2 mm on steel, stainless steel and aluminium. Easy and fast set up with synergic control.

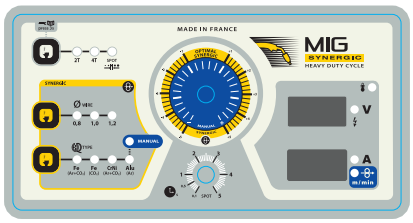
TRIGGER SETTING

- **2T :** 2 stroke welding
- **4T :** 4 stroke welding, to weld over a long period without the need to hold the trigger
- **Spot :** for plug welding

2 FUNCTIONS : MANUAL OR SYNERGIC

- **Synergic mode** : Optimum results without adjusting the wire speed :
  - Select wire type
  - Select wire size
  - Select the power (refer to table on the front of the machine)

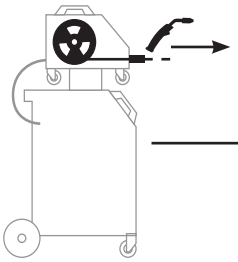
- **POWERMIG 400 G.DV** will ensure :
  - Optimum wire speed
  - Pre-gas / post-gas
  - Burnback



- **POWERMIG 400 G.DV** will display :
  - Wire speed
  - Voltage
  - Current

- To realise WPS in the field of application of a WPQR.
WPS : Welding Procedure Specification
WPQR : Welding Procedure Qualification Record

- **Manual mode :** Manual adjustment option of the wire speed and power.
Selection of the wire speed driver :
To switch the setting of the wire speed to or from separate wire feeder for a quick adjustment where required
E.g. : External wire feeder ideal were access is difficult.



SeeTF-4RN datasheet– ref. 063440

Delivered without wire feeder and accessories- Ref. 032118

WELDING KIT: 032156 (no regulator)				
				
Powermig 400 G.DV ref. 032118	**Wire feeder TF-4RN** ref. 063440	**Air cooled connection cable** 10m – 70 mm² ref. 034860	**Earth clamps** 4m - Ø 50 mm² ref. 043824	**Steel/stainless** 350A – 4m (AIR) ref. 040946

50/60hz	AM	min▷max	ømm GAS	ømm NO GAS	ømm 100	ømm 200	ømm 300	Electronic Control	équipé d'origine / original equipement / originalausstatung / equipamiento de fabrica	EN60974-1 (40°C) IA (60%)	EN60974-1 (40°C) X% (I2 max)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)
400V 3~	16A	40-350A	0.8 - 1.2	-	-	✓	✓		1.0/1.2	-	270A	350A 35%	50x90x88 / 102	17 kVA
230V 3~	25A													