

HEAVYMIG 400-GR & wire feeder WS-4R or W5S-4L

40 ▷ 350A

Ref: 032385



The HEAVYMIG 400-GR with its wire feeder is a “synergic” 3-Phase MIG/MAG with an air cooled system. Its heavy duty design and high duty cycle make it ideal for industrial environments welding steel, stainless-steel and aluminium. The cables, available either of 5 to 10 meters, are perfectly suited for intensive work up to $\varnothing 1.2$.

4 MODES

- 2T / 4T
- **Spot:** Welding with adjustable spot diameter
- **Delay:** Intermittent welding mode

SYNERGIC OR MANUAL

More than 1000 parameters managed by micro processor.

- **Synergic mode:** The wire speed parameters can be set up directly and easily for an optimum result by just setting-up:

- The wire type
- The wire diameter
- The power, with its two switches

HEAVYMIG 400-GR will automatically control:

- Optimum wire speed
- The pre-gas / post-gas
- Burn back

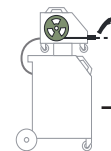
- **Manual mode:** Enables manual control of the wire speed



HEAVY DUTY DESIGN AND ENGINEERING

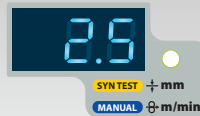
- Separate wire feeder and 4 drive rollers (option)
- Robust build to suit industrial requirements
- Gas bottle support up to 10m³ (50l)
- 4 eye bolts for lifting the machine
- Heavy duty reinforced wheels for good mobility

See the wire feeder datasheet:
- WS-4R: Ref. 031289
- W5S-4L: Ref. 032804



Unit supplied without separate wire feeder and accessories – ref. 032385

COMPREHENSIVE AND INTUITIVE INTERFACE



• **Material Thickness Test Function**, the HEAVYMIG will show the thickness that can be welded according to the parameters set.



• **20 positions** to enable precise settings from 40A to 350A



• **Arc control:** Manual or automatic adjustment of the arc to optimize its stability minimising splatter according to the metal and to the gas used.

50/60hz	AM	min>max	GAS NO GAS	100 200 300	Electronic Control	équipé d'origine / original equipment / originalausstattung / equipamiento de fabrica	EN60974-1 (40°C)	cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)
							IA (60%) X% (12 max)		

400V 3~	20A	40-350A	0.6 - 1.6	0.9 - 2.4	✓	✓	75W	1.0 - 1.2	-	320A 350A 50%	50x105x98 / 130	12 kVA
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