

Lightweight and easy to use, these torches offer great manoeuvrability for smooth welding. The molded handle provides optimal grip to achieve the perfect weld. Thanks to its small size, the SR 9 torch is particularly recommended for precision work on thin workpieces.

## FEATURES

### BASIC SR 9

**Cooling:** Air  
**Capacity:**

- direct current (DC): 110 A
- in alternating current (AC): 95 A

**Duty cycle:** 60%.

**Tungsten electrode:** Ø 0.5 - 1.6 mm



### GRIP SR 9

**Cooling:** Air  
**Capacity:**

- direct current (DC): 110 A
- in alternating current (AC): 80 A

**Duty cycle:** 35%.

**Tungsten electrode:** Ø 0.5 - 1.6 mm



## CONFIGURATIONS

|         |           | L        | DB     |               |
|---------|-----------|----------|--------|---------------|
|         |           | —        | GRIP   |               |
|         | Connector |          |        | Ref           |
| Ø 10/25 |           | DIN      | 4m     | 044432        |
|         |           |          | 8m     | 044333        |
| Ø 35/50 |           | AMPHENOL | 4m     | —             |
|         |           |          | 8m     | 044326 046016 |
|         |           |          | 039421 |               |

L Trigger

DB Double button

## Included

All the necessary consumables for your TIG SR9 torch in one box:



- 2 nozzles (N4 and N6)
- 1 collar support Ø1.6
- 1 vice pliers Ø1.6
- 2 caps (1 short + 1 long)
- 1 tungsten electrode WR2 AC/DC Ø1.6

• Also available for sale without the torch (ref. 044654)

## CONSUMABLES

|                          | Nozzle                   | Collar support    | Standard insulating ring | Collet            | head cover         |
|--------------------------|--------------------------|-------------------|--------------------------|-------------------|--------------------|
| <b>STANDARD ASSEMBLY</b> |                          |                   |                          |                   |                    |
|                          | N 4 - Ø 6.5 (x3) 044876  | Ø 1.6 (x3) 044838 | (x1) 044890              | Ø 1.6 (x3) 044852 | Courte (x1) 044814 |
|                          | N 5 - Ø 8.0 (x3) 038356  | Ø 2.0 (x3) 045149 |                          | Ø 2.0 (x3) 045132 | Longue (x1) 044821 |
|                          | N 6 - Ø 9.5 (x3) 044883  | Ø 2.4 (x3) 044845 |                          | Ø 2.4 (x3) 044869 |                    |
|                          | N 7 - Ø 11 (x3) 038363   | Ø 3.2 (x3) 045248 |                          | Ø 3.2 (x3) 045255 |                    |
|                          | N 8 - Ø 12.5 (x3) 045170 |                   |                          |                   |                    |
| N 10 - Ø 16 (x3) 038370  |                          |                   |                          |                   |                    |
| <b>PRO MOUNTING</b>      |                          |                   |                          |                   |                    |
|                          | N 4 - Ø 6.5 (x3) 044920  | Ø 1.6 (x2) 044906 | (x1) 044890              | Ø 1.6 (x3) 044852 | Courte (x1) 044814 |
|                          | N 6 - Ø 9.5 (x3) 044937  | Ø 2.0 (x2) 045156 |                          | Ø 2.0 (x3) 045132 | Longue (x1) 044821 |
|                          | N 7 - Ø 11 (x3) 045262   | Ø 2.4 (x2) 044913 |                          | Ø 2.4 (x3) 044869 |                    |
|                          |                          | Ø 3.2 (x2) 045279 |                          | Ø 3.2 (x3) 045255 |                    |
|                          |                          |                   |                          |                   |                    |

## RECOMMENDATIONS

|                                 | TIG 160 DC | TIG 168 DC | TIG 200 DC FV | TIG 220 DC FV | TIG 300 DC | TIG 207 AC/DC FV | TIG 208 AC/DC | TIG 220 AC/DC | TIG 250 AC/DC |
|---------------------------------|------------|------------|---------------|---------------|------------|------------------|---------------|---------------|---------------|
| SR9 connection 10/25 + DIN      | ✓          | —          | —             | —             | —          | —                | —             | —             | —             |
| SR9 connection 35/50 + DIN      | —          | ✓          | —             | —             | —          | —                | —             | —             | —             |
| SR9 connection 35/50 + AMPHENOL |            |            |               | compatible    |            |                  |               | compatible    |               |