

Application	<input type="checkbox"/> Service Policy Information <input type="checkbox"/> Warranty Policy Information <input type="checkbox"/> Training <input checked="" type="checkbox"/> Others		
Circulation	Dealer / DB's / HASC's	Concerned Region	All India
Issued Date	November 12, 2008	Ref. No.	HMI/CCS/DDP/08/34
SUBJECT	<b>Spot &amp; MIG Welder from M/s Rai Automotive, M/s Aro Equipments, M/s Precision Testing Machines &amp; M/s ATS Elgi</b>		

We are pleased to inform you that following range of Spot & MIG welders has been approved for use in Hyundai authorized workshops. The prices & other broad terms and conditions applicable are as explained below:

Equipment	Vendor	Models	Price (Exclusive of All Taxes)
Spot Welder	Rai Automotive	GYSPT 32D	255,000
	Aro	Tecna 3450	195,000
	Precision	Spot 65	195,000
	Elgi	Spotgun 7000	194,486
MIG Welder	Rai Automotive	GYS TRIMIG 205-4	70,000
	Aro	Cebora 2235/T	80,000
	Precision	MIG-2040	80,000
	Elgi	Elgi Bravo	93,000

CST/VAT, Freight, Octroi, Insurance & other taxes will be charged extra as per actual.

**Note:** - Detailed Specifications of equipments are attached for your reference. Kindly ensure the same at the time of placing the order.

**Terms & Conditions:**

1. Dealers will place the order of above equipments on their letterhead as per enclosed annexure of "Order Format".
2. Dealer will prepare a 60% advance payment draft in favor of vendor and send it along with the purchase order directly to vendor. On receipt of the Purchase Order and payment from the dealer, the concerned vendor shall arrange to dispatch with in three weeks.
3. At the time of the delivery of the equipment, dealer will make the remaining 40% payment through demand Draft to the concerned vendor.

**Note:** This circular supersedes all previous circulars on the same topic.

Please inform the above to all concerned.



**B Mani**

Sr. General Manager  
Customer Care Service

**Encl:** 1. Order Formats & Service network details of above vendors, 2. Spec Sheet for Spot & MIG Welders

**Spec Sheet for Spot & MIG Welders**
**Spotwelders**

S No	Specifications	Units	PRECISION-	Rai Automotive	Aro	ATS Elgi
			SPOT 65	GYSPT 32D	Tecna 3450	Spot gun 7000
1	Machine Type	Inverter/Transformer	Transformer	Transformer	Transformer	Transformer
2	Phase	nos	1 Phase	2 Phase	2 Phase	2 Phase
3	Supply voltage	Volts	400/50 hz	400/50 hz	400/50 hz	400/50 hz
4	Welding amp	Ampere	6200	9000	8800	
5	Short circuit Amp	Ampere	6500	9000	8000	6400
6	Welding Power	Kilo Volt Ampere	45	60	50	35
7	Fuse	Ampere	32	32	25	25
8	Max. Welding Capacity	Milimetres	2+2	2.5 + 2.5	2.5 + 2.5	3.6
9	Cable diameter	mm	150	150	6 X 3	25
10	Cable Length	Metre	2.2	2.5	2.4	1.5
11	Cooling	Air/Liquid	Air	Air	Air	Air
12	Weight	Kilograms	80	105	105	70
13	Minimum Pneumatic Pressure Required	Bar	8	5	8	8

**MIG Welders**

SNo.	Specifications	Specifications	Precision MIG-2040	GYS TRIMIG 205-4	Aro Cebora 2235/T	ATS ELGI Bravo
1	Input Voltage	Volts	3*400	3 Ph 400 V	400	415V/ 3ph/ 50 Hz
2	Fuse	Ampere	10	10 Amp		
3	Min Amp	Ampere	20	15 A	15	15 A
4	Max Amp	Ampere	200	205 A	220	220 A
5	Input power	KVA	5500	5 KVA	4.6 KVA	6 KVA 45% 4.5 KVA 60%
6	Duty Cycle	Ampere	At 100%=105	150 amp at 40%	170	170 A 35%
7			At 60%=125		130	130 A 60%
8			At 30%=155		100	100 A 100%
9	Steps		10	7	7	7
10	Wire size	mm	0.6-1.2	0.6 - 0.8 - 1.0 mm	1 solid 0.9 cored	2 solid 0.9 cored
11	Wire spool size	Kilogram/Metre	5-15/	12 Kg	15 Kg	15kg
12	Net weight	Kilogram	50	55 Kg	53.5	53.5 kg